

### **ABSTRACT OF THE DISCLOSURE**

[0024] A folding roll distinguished by good shape and dimensional accuracy bears a frictional layer applied to the even surface of the folding roll, adjacent deeper areas being formed by application-free regions. The method of producing the folding roll includes the fitting of a mask to the folding roll, the mask having cutouts with the form of frictional areas to be applied. This is followed by the application of the frictional layer by means of thermal spray-coating and, following that, the removal of the mask.